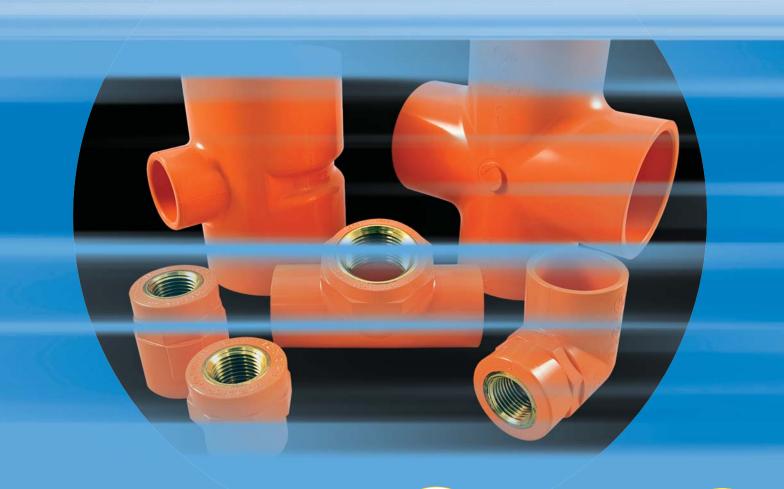


AHEAD OF THE FLOW®









CPVC BlazeMaster® Fire Protection Fittings

Business-to-Business Solutions

Look to NIBCO for technology leadership.

The velocity with which e-business evolves demands that new products and services be continuously developed and introduced to keep our customers at the center of our business efforts.

NIBCO provides an entire suite of business-to-business solutions that is changing the way we interact with customers.



NIBCOpartner.comsm is an exclusive set of secure web applications that allow quick access to customer-specific information and online order processing. This self-service approach gives you 24/7 access to your order status putting you in total control of your business.

Real time information includes:

- Online order entry
- Viewable invoices & reports
- Inventory availability
- Current price checks
- Order status
- Online library of price sheets, catalogs & submittals



Electronic Data Interchange (EDI) makes it possible to trade business documents at the speed of light. This technology cuts the cost of each transaction by eliminating the manual labor and paperwork involved in traditional order taking. This amounts to cost-savings, increased accuracy and better use of resources.

With EDI, you can trade:

- Purchase orders
- PO Acknowledgements
- Invoices

- Product activity data
- Advanced ship notices
- Remittance advice



Vendor Managed Inventory (VMI), a sophisticated service for automated inventory management, reduces your overhead by transferring inventory management, order entry and forecasting to NIBCO. This is an on-going, interactive partnership with NIBCO.

Through automation, VMI brings results:

- Improves customer service
- Optimum inventory efficiencies
- Better forecasting

- Cuts transaction costs
- Peace of mind
- Relief from day-to-day management







Visit our website for the most current information .

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Key to NIBCO Figure Numbers

TYPE OF MATERIAL

50 = CPVC Fire Protection

TYPE OF FITTING & DESCRIPTION

- 01 = Coupling
- 03 = Female Adapter
- 04 = Male Adapter
- $06 = 45^{\circ}$ Elbow
- $07 = 90^{\circ}$ Elbow
- 11 = Tee
- 12 = Sprinkler Head Tee (Thread on Outlet)
- 14 = Sprinkler Head Tee (Thread on Run)
- 17 = Cap
- 18 = Bushing
- 19 = Blind Flange
- 33 = Unions
- 35 = Cross
- 51 = Solid Flange

TYPE OF CONNECTIONS

- 2 = Fitting Connection Spigot
- 3 = Female NPT Thread Connection
- 4 = Male NPT Thread Connection
- S = Sprinkler Head Adapter
- BI = Brass Insert
- BT = BRASTIC®
- R = Reducing

Fitting Terms and Abbreviations

FNPT = Female NPT Thread

MNPT = Male NPT Thread

S or SLIP = Female Socket

SPG = Male End (Spigot)

G = Grooved

L = Large

S = Small

H = Heavy

IPS = Iron Pipe Size

CTS = Copper Tube Size

Q = Quart

P = Pint



Specifications and Engineering Data

Introduction

NIBCO® **BlazeMaster**® CPVC Fire Sprinkler products produced by NIBCO are manufactured from high quality, Post-Chlorinated Polyvinyl Chloride (CPVC), a specialty thermoplastic material tested and listed by certifying agencies for use in CPVC fire sprinkler systems. NIBCO CPVC Fire Sprinkler products provide unique advantages over traditional metal fire sprinkler systems through superior hydraulics, ease of installation and handling and quick assembly using readily available, inexpensive tools. These products also are based on a technology with a continuous and proven service history of more than forty (40) years.

Pressure Rating

NIBCO **BlazeMaster**® CPVC Fittings of nominal sizes 3/4" -3" (20 - 80 mm) are rated for continuous service of 175 psi (1270 kPa) at 150°F (65°C).

Approvals

NIBCO **BlazeMaster**® CPVC fittings for fire sprinkler systems meet the approval and listing requirements of NFPA 13, 13D, and 13R.

NIBCO **BlazeMaster**® CPVC Fittings are listed by NSF to ANSI / NSF Standard 61 for health effects and may be used in potable water applications.

NIBCO **BlazeMaster**® CPVC Fittings carry the markings of Factory Mutual (FM) and Underwriters Laboratories Inc. (C-UL-US) for listings in the United States and Canada.

NIBCO **BlazeMaster**® CPVC 3/4" to 3" Fittings are listed by the Loss Prevention Safety Board (LPCB).

NIBCO **BlazeMaster**® CPVC Fittings are accepted for use by the City of New York Department of Buildings MEA 280-07-E.





Certified by NSF International. Listed for use with potable





Use with other Manufacturers' Pipes, **Fittings, & Solvent Cements**

NIBCO **BlazeMaster**® CPVC Fire Sprinkler products are listed by UL standard 1821 & C-UL standard UCC/ORD-C199P and FM standard 1635. These listings require rigorous testing to ensure the products will function as a component of the assembled fire protection system. For Fire Protection CPVC pipe the current UL standard is 1821 & C-UL standard UCC/ORD-C199P and FM standard 1635. NIBCO warrants our fittings with all CPVC pipe and fittings that are in compliance with the same listings by UL & FM. A current list of compatible UL and C-UL Listed CPVC manufacturers are: Viking (pipe), Harvel (pipe), TYCO Fire Products (pipe & fittings), IPEX (pipe & fittings) and Spears (pipe & fittings).

NOTICE: While NIBCO BlazeMaster® CPVC Fire Sprinkler Products are UL Listed for use in combination with other listed manufacturers' products, specific application approvals may not be the same among manufacturers. It is the installer's responsibility to verify suitability of products used in combination according to each manufacturer's installation instructions. Contact NIBCO if you have guestions on any application not addressed in this manual.

Engineering Data – Product Specifications

NIBCO **BlazeMaster**® CPVC Fire Sprinkler Products are made for use with Listed CPVC Fire Sprinkler Pipe Produced in SDR 13.5 dimensions, as specified in ASTM F 442.

NIBCO **BlazeMaster**® CPVC Fire Sprinkler Fittings are produced in Schedule 40 dimensions for sizes 3/4 inch (20 mm) through 1-1/4 inch (32 mm) in accordance with ASTM F 438 and Schedule 80 dimensions for sizes 1-1/2 inch (40 mm) through 3 inch (80 mm) in accordance with ASTM F 439. These products are UL and C-UL Listed, and FM Approved for a rated working pressure of 175 psi (1200 kPa) at 150°F (65°C) for sprinkler service.

Installation Instructions

For complete installation instructions see NIBCO's "Installation and Design Manual."







CPVC Standard Fire Protection Fittings

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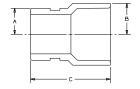


BlazeMaster® Fire Protection Fittings – STANDARD

ADAPTERS

5001-G





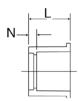
Grooved Coupling Adapters (G x S)

UNIV. FIG. NO.	NOM. Size	APPROX. NET WT./LBS.	DIM. A INCHES	DIM. B Inches	DIM. C Inches	JOINT
5001-G	1-1/4"	0.17	0.83	1.04	2.98	GXS
5001-G	1-1/2"	0.20	0.95	1.17	3.15	GXS
5001-G	2"	0.30	1.18	1.43	3.37	GXS
5001-G	2-1/2"	0.52	1.43	1.74	3.66	GXS
5001-G	3"	0.72	3.50	_	_	GXS

BUSHINGS

5018





Bushings

UNIV. FIG. NO.	NOM. SIZE	APPROX. NET WT./LBS.	DIM. L INCHES	DIM. N INCHES	JOINT
5018	1"x3/4"	0.04	1.28	0.29	SPGXS
5018	1-1/4"x1"	0.08	1.41	0.29	SPGXS
5018	1-1/4"x3/4"	0.10	1.41	0.41	SPGXS
5018	1-1/2"x1-1/4"	0.07	1.54	0.27	SPGXS
5018	1-1/2"x1"	0.12	1.54	0.39	SPGXS
5018	1-1/2"x3/4"	0.16	1.54	0.53	SPGXS
5018	2"x1-1/2"	0.16	1.66	0.27	SPGXS
5018	2"x1-1/4"	0.20	1.66	0.40	SPGXS
5018	2"x1"	0.22	1.66	0.52	SPGXS
5018	2"x3/4"	0.22	1.66	0.64	SPGXS
5018	2-1/2"x2"	0.24	1.94	0.44	SPGXS
5018	2-1/2"x1-1/2"	0.36	1.94	0.57	SPGXS
5018	2-1/2"x1-1/4"	0.37	1.94	0.68	SPGXS
5018	2-1/2"x1"	0.36	1.94	0.81	SPGXS
5018	3"x2-1/2"	0.47	2.42	0.60	SPGXS
5018	3"x2"	0.66	2.42	0.93	SPGXS
5018	3"x1-1/2"	0.73	2.42	1.03	SPGXS





BlazeMaster® Fire Protection Fittings — STANDARD

CAPS

5017





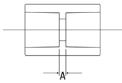
Caps

UNIV. FIG. NO.	NOM. Size	APPROX. NET WT./LBS.	DIM. A Inches	JOINT
5017	3/4"	0.04	0.31	S
5017	1"	0.06	0.39	S
5017	1-1/4"	0.22	0.56	S
5017	1-1/2"	0.30	0.68	S
5017	2"	0.42	0.68	S
5017	2-1/2"	0.62	1.20	S
5017	3"	0.96	1.26	S

COUPLINGS

5001 5001-R





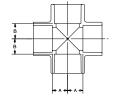
Couplings

UNIV. FIG. NO.	NOM. Size	APPROX. NET WT./LBS.	DIM. A Inches	JOINT
5001	3/4"	0.06	0.12	SXS
5001	1"	0.08	0.09	SXS
5001	1-1/4"	0.12	0.08	SXS
5001	1-1/2"	0.30	0.27	SXS
5001	2"	0.44	0.28	SXS
5001	2-1/2"	0.72	0.20	SXS
5001	3"	1.10	0.22	SXS
5001-R	1"x3/4"	0.08	0.29	SXS
5001-R	1-1/4"x1"	0.12	0.35	SXS
5001-R	1-1/2"x1-1/4"	0.38	0.51	SXS
5001-R	1-1/2"x1"	0.36	0.67	SXS
5001-R	1-1/2"x3/4"	0.34	0.80	SXS
5001-R	2"x1-1/2"	0.52	0.51	SXS
5001-R	2"x1"	0.48	0.75	SXS

CROSSES

5035 5035-R





Crosses

UNIV. FIG. NO.	NOM. Size	APPROX. NET WT./LBS.	DIM. A INCHES	DIM. B Inches	JOINT
5035	3/4"	0.12	0.61	0.61	SXSXSXS
5035	1"	0.24	0.75	0.75	SXSXSXS
5035	1-1/4"	0.34	0.90	0.90	SXSXSXS
5035	1-1/2"	0.69	1.23	1.23	SXSXSXS
5035	2"	1.02	1.53	1.53	SXSXSXS
5035	2-1/2"	1.70	1.75	1.75	SXSXSXS
5035	3"	3.12	1.89	1.89	SXSXSXS
5035-R	1"x1"x3/4"x3/4"	0.18	0.61	0.73	SXSXSXS



BlazeMaster® is a registered trademark of The Lubrizol Corporation.

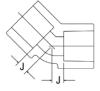


BlazeMaster® Fire Protection Fittings – STANDARD

ELBOWS

5006





45° Elbows

UNIV. FIG. NO.	NOM. SIZE	APPROX. NET WT./LBS.	DIM. J Inches	JOINT
5006	3/4"	0.06	0.32	SXS
5006	1"	0.12	0.39	SXS
5006	1-1/4"	0.18	0.48	SXS
5006	1-1/2"	0.36	0.47	SXS
5006	2"	0.54	0.58	SXS
5006	2-1/2"	1.00	0.65	SXS
5006	3"	1.28	0.76	SXS

5007 5007-R





90° Elbows

UNIV. FIG. NO.	NOM. SIZE	APPROX. NET WT./LBS.	DIM. A INCHES	DIM. B Inches	JOINT
5007	3/4"	0.08	0.56	0.56	SXS
5007	1"	0.14	0.69	0.69	SXS
5007	1-1/4"	0.22	0.91	0.91	SXS
5007	1-1/2"	0.41	1.06	1.06	SXS
5007	2"	0.60	1.24	1.24	SXS
5007	2-1/2"	1.16	1.50	1.50	SXS
5007	3"	1.66	1.81	1.81	SXS
5007-R	1"x3/4"	0.12	0.61	0.75	SXS





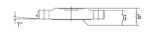
BlazeMaster® Fire Protection Fittings — STANDARD

FLANGES

Future Offering

5019-H



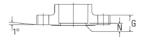


Blind Flanges - Solid

UNIV. FIG. NO.	NOM. SIZE	APPROX. NET WT./LBS.	DIM. G INCHES	DIM. OB Inches
5019-H	3/4"	0.32	0.58	0.80
5019-H	1"	0.43	0.64	0.84
5019-H	1-1/4"	0.57	0.69	0.94
5019-H	1-1/2"	0.69	0.78	1.00
5019-H	2"	1.08	0.83	1.13
5019-H	2-1/2"	1.81	0.96	1.22
5019-H	3"	2.45	1.05	1.31

5051-H





Flanges - Solid

UNIV. FIG. NO.	NOM. Size	APPROX. Net Wt./LBS.	DIM. G Inches	DIM. N Inches	JOINT
5051-H	3/4"	0.31	0.58	0.17	S
5051-H	1"	0.41	0.64	0.18	S
5051-H	1-1/4"	0.53	0.69	0.20	S
5051-H	1-1/2"	0.68	0.78	0.23	S
5051-H	2"	1.03	0.83	0.27	S
5051-H	2-1/2"	1.61	1.96	0.20	S
5051-H	3"	2.08	1.05	0.29	S



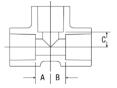


BlazeMaster® Fire Protection Fittings – STANDARD

TEES

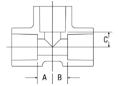
5011





5011-R





Tees

UNIV. FIG. NO.	NOM. NOM. SIZE	APPROX. NET WT./LBS.	DIM. A Inches	DIM. B Inches	DIM. C INCHES	JOINT
5011	3/4"	0.10	0.57	0.57	0.57	SXSXS
5011	1"	0.17	0.69	0.69	0.69	SXSXS
5011	1-1/4"	0.28	0.89	0.89	0.89	SXSXS
5011	1-1/2"	0.58	1.05	1.05	1.05	SXSXS
5011	2"	0.82	1.25	1.25	1.25	SXSXS
5011	2-1/2"	1.58	1.53	1.53	1.53	SXSXS
5011	3"	2.14	1.84	1.84	1.84	SXSXS
5011-R	3/4"x3/4"x1"	0.14	0.70	0.70	0.73	SXSXS
5011-R	1"x1"x3/4"	0.16	0.61	0.61	0.94	SXSXS
5011-R	1"x3/4"x1"	0.20	0.76	0.99	0.78	SXSXS
5011-R	1"x3/4"x3/4"	0.16	0.60	0.87	0.77	SXSXS
5011-R	1-1/4"x1-1/4"x1"	0.24	0.73	0.73	0.89	SXSXS
5011-R	1-1/4"x1-1/4"x3/4"	0.20	0.60	0.60	0.89	SXSXS
5011-R	1-1/4"x1"x1-1/4"	0.28	0.88	1.03	0.87	SXSXS
5011-R	1-1/4"x1"x1"	0.24	0.71	0.90	0.89	SXSXS
5011-R	1-1/4"x1"x3/4"	0.20	0.61	0.76	0.89	SXSXS
5011-R	1-1/4"x1-1/4"x1-1/2"	0.44	1.01	1.01	0.88	SXSXS
5011-R	1-1/2"x1-1/2"x1-1/4	0.46	0.89	0.89	1.04	SXSXS
5011-R	1-1/2"x1-1/2"x1"	0.54	0.77	0.77	0.96	SXSXS
5011-R	1-1/2"x1-1/2"x3/4"	0.50	0.67	0.67	1.04	SXSXS
5011-R	1-1/2"x1-1/4"x1"	0.40	0.72	0.91	1.01	SXSXS
5011-R	1-1/2"x1-1/4"x3/4"	0.36	0.60	0.78	1.02	SXSXS
5011-R	1-1/2"x1-1/2"x2"	0.88	1.30	1.30	1.14	SXSXS
5011-R	2"x2"x1-1/2"	0.86	1.06	1.06	1.37	SXSXS
5011-R	2"x2"x1-1/4"	0.67	1.00	1.00	1.28	SXSXS
5011-R	2"x2"x1"	0.72	0.80	0.80	1.25	SXSXS
5011-R	2"x2"x3/4"	0.68	0.70	0.70	1.25	SXSXS
5011-R	2-1/2"x2-1/2"x2"	1.32	1.26	1.26	1.53	SXSXS
5011-R	2-1/2"x2-1/2"x1-1/2	1.21	1.06	1.06	1.53	SXSXS
5011-R	2-1/2"x2-1/2"x1-1/4	1.12	0.91	0.91	1.53	SXSXS
5011-R	2-1/2"x2-1/2"x1"	1.05	0.74	0.74	1.53	SXSXS
5011-R	3"x3"x2-1/2"	1.71	1.53	1.53	1.84	SXSXS
5011-R	3"x3"x2"	1.56	1.26	1.26	1.84	SXSXS
5011-R	3"x3"x1-1/2"	1.39	1.06	1.06	1.82	SXSXS

Note: All NIBCO reducing tees are molded to size, not fabricated.





BlazeMaster® Fire Protection Fittings — STANDARD

UNIONS

5033-E





Unions (O-ring Material EPDM)

UNIV. FIG. NO.	NOM. NOM. SIZE	APPROX. NET WT./LBS.	DIM. A INCHES	DIM. L INCHES	JOINT
5033-E	3/4"	0.27	2.46	0.43	SXS
5033-E	1"	0.40	2.70	0.43	SXS
5033-E*	1-1/4"	0.87	3.31	0.79	SXS
5033-E*	1-1/2"	0.93	3.58	0.80	SXS
5033-E*	2"	1.83	3.82	0.80	SXS

^{*} Future Offering





CPVC Threaded Fire Protection Fittings

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CPVC Transition Fittings

IPS to CTS Transition Fittings	. 1	ć



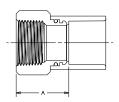


BlazeMaster® Fire Protection Fittings — THREADED

ADAPTERS

5003-BI



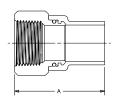


Female Adapters with Metal Thread Insert

UNIV. FIG. NO.	NOM. Size	APPROX. NET WT./LBS.	DIM. A INCHES	JOINT
5003-BI	3/4"	0.28	1.19	SXFNPT
5003-BI	1"	0.63	1.59	SXFNPT
5003-BI	1-1/4"	1.02	1.96	SXFNPT
5003-BI	1-1/2"	1.26	1.98	SXFNPT
5003-BI	2"	1.98	1.99	SXFNPT

5003-2-BI



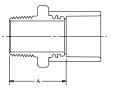


Spigot Female Adapters with Metal Thread Insert

UNIV. FIG. NO.	NOM. Size	APPROX. NET WT./LBS.	DIM. A Inches	JOINT
5003-2-BI	3/4"	0.28	2.00	SPGXFNPT
5003-2-BI	1"	0.61	2.72	SPGXFNPT

5004-BI



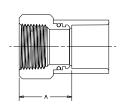


Male Adapters with Metal Thread Insert

UNIV. FIG. NO.	NOM. Size	APPROX. NET WT./LBS.	DIM. A Inches	JOINT
5004-BI	3/4"	0.22	1.35	SxMNPT
5004-BI	1"	0.46	1.82	SxMNPT
5004-BI	1-1/4"	0.74	2.05	SxMNPT
5004-BI	1-1/2"	1.06	2.14	SxMNPT
5004-BI	2"	1.80	2.31	SxMNPT

5003-BI-BSP





Female Adapters with Metal BSP Thread Insert

UNIV. FIG. NO.	NOM. Size	APPROX. NET WT./LBS.	DIM. A INCHES	JOINT
5003-BI-BSP	1"	0.63	1.59	SXBSPT
5003-BI-BSP	1-1/4"	1.02	1.96	SXBSPT
5003-BI-BSP	1-1/2"	1.26	1.98	SXBSPT
5003-BI-BSP	2"	1.98	1.99	SXBSPT



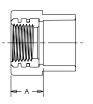


BlazeMaster® Fire Protection Fittings – THREADED

ADAPTERS

5003-S-BI



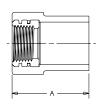


Female Sprinkler Head Adapters with Metal Thread Insert

UNIV. FIG. NO.	NOM. SIZE	APPROX. NET WT./LBS.	DIM. A INCHES	JOINT
5003-S-BI	3/4"x1/2"	0.16	0.72	SXFNPT
5003-S-BI	1"x1/2"	0.18	0.73	SXFNPT
5003-S-BI	1"x3/4"	0.18	0.93	SXFNPT

5003-2-S-BI





Spigot Female Sprinkler Head Adapters with Metal Thread Insert

UNIV. FIG. NO.	NOM. Size	APPROX. NET WT./LBS.	DIM. A INCHES	JOINT
5003-2-S-BI	3/4"x1/2"	0.15	1.53	SPGXFNPT
5003-2-S-BI	1"X1/2"	0.16	1.84	SPGXFNPT

5003-S-BT





BRASTIC® Female Sprinkler Head Adapters with Metal Starter Thread

UNIV. FIG. NO.	NOM. SIZE	APPROX. NET WT./LBS.	DIM. A INCHES	JOINT
5003-S-BT	3/4" x 1/2"	0.15	.75	SXFNPT
5003-S-BT	1" x 1/2"	0.17	.75	SXFNPT

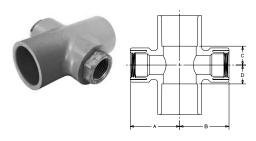




BlazeMaster® Fire Protection Fittings – THREADED

CROSSES

5035-3-S-BI-S 5035-3-S-BI-L



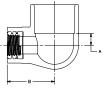
Sprinkler Head Back To Back Crosses with Metal Thread Inserts

UNIV. FIG. NO.	NOM. Size i	APPROX. NET WT./LBS.	DIM. A Inches	DIM. B Inches	DIM. C Inches	DIM. D Inches	JOINT
5035-3-S-BI-S	1x1"x1/2"x1/2 3-3/8" Take Ou	" 0.46 t	1.69	1.69	0.62	0.62	SXSXFNPTXFNPT
5035-3-S-BI-L	1x1"x1/2"x1/2 3-5/8" Take Ou	" 0.48 t	1.81	1.81	0.62	0.62	SXSXFNPTXFNPT

ELBOWS

5007-3-S-BI





Sprinkler Head 90 with Metal Thread Insert

UNIV. FIG. NO.	NOM. Size	APPROX. NET WT./LBS.	DIM. A INCHES	DIM. B Inches	JOINT
5007-3-S-BI	3/4"x1/2"	0.22	0.56	1.62	SxFNPT
5007-3-S-BI	1"x1/2"	0.27	0.50	1.76	SxFNPT
5007-3-S-BI	1"x3/4"	0.26	0.59	1.88	SxFNPT
5007-3-S-BI	1-1/4"x1/2"	0.30	0.48	1.95	SxFNPT



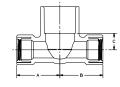


BlazeMaster® Fire Protection Fittings – THREADED

TEES

5011-3-3-S-BI-S 5011-3-3-S-BI-L



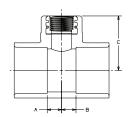


Back To Back Tees with Metal Thread Inserts

UNIV. FIG. NO.	NOM. SIZE	APPROX. NET WT./LBS.	DIM. A INCHES	DIM. B Inches	DIM. C Inches	JOINT
5011-3-3-S-BI-S	1/2"x1/2"x1" 3-3/8" Take Out	0.44	1.69	1.69	.62	FNPTXFNPTXS
5011-3-3-S-BI-L	1/2"x1/2"x1" 3-5/8" Take Out	0.46	1.81	1.81	.62	FNPTXFNPTXS

5012-S-BI 5012R-S-BI



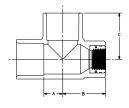


Sprinkler Head Tees with Metal Thread Insert

UNIV. FIG. NO.	NOM. Size	APPROX. NET WT./LBS.	DIM. A INCHES	DIM. B Inches	DIM. C INCHES	JOINT
5012-S-BI	3/4"x3/4"x1/2"	0.22	0.42	0.42	1.60	SXSXFNPT
5012-S-BI	1"	0.44	0.80	0.80	1.48	SXSXFNPT
5012-S-BI	1"x1"x1/2"	0.29	0.41	0.41	1.76	SXSXFNPT
5012-S-BI	1-1/4"x1-1/4"x1/2"	0.34	0.52	0.52	1.95	SXSXFNPT
5012-S-BI	1-1/2"x1-1/2"x1/2"	0.46	0.45	0.45	2.13	SXSXFNPT
5012-S-BI	2"x2"x1/2"	0.58	0.47	0.47	1.68	SXSXFNPT
5012R-S-BI	1"x3/4"x1/2"	0.28	0.46	0.83	1.69	SXSXFNPT
5012R-S-BI	1-1/4"x1"x1/2"	0.34	0.51	0.63	1.94	SXSXFNPT
5012R-S-BI	1-1/2"x1-1/4"x1/2"	0.47	0.46	0.67	2.13	SXSXFNPT
5012R-S-BI	2"x1-1/2"x1/2"	0.58	0.48	0.78	2.38	SXSXFNPT

5014R-S-BI





Sprinkler Head Tees with Metal Thread Insert

UNIV. FIG. NO.	NOM. SIZE	APPROX. NET WT./LBS.	DIM. A Inches	DIM. B Inches	DIM. C Inches	JOINT
5014R-S-BI	1"x1/2"x1"	0.30	0.71	1.74	1.90	SXFNPTXS





BlazeMaster® Fire Protection Fittings – THREADED

TEST PLUG

450-005





Test Plugs

UNIV. FIG. NO.	NOM. SIZE	APPROX. NET WT./LBS.	DIM. A Inches	JOINT
450-005	1/2"	0.03	1.06	MPT

Note: Test plug is white PVC Schedule 40 material and is intended for testing the system only.

Test plug should not be included as a component in the completed system.

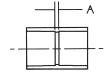
IPS TO CTS TRANSITION FITTINGS



FOR USE IN MULTI-PURPOSE NFPA-13D SYSTEMS (WHERE APPROVED).

4701-T





Transition Couplings (Slip IPS x Slip CTS)

NOM. Size		APPROX. NET WT./LBS.		DIM. A Inches
3/4	(IPS) x 3/4 (CTS)	.039		1/8
1	(IPS) x 1 (CTS)	.068		1/8
2	(IPS) x 2 (CTS)	.330		1/8

4718-T





Transition Bushings (Spigot IPS x Slip CTS)

NOM. SIZE		APPROX. NET WT./LBS.	DIM. A Inches
1	(IPS) x 1 (CTS)	.030	9/32
11/4	(IPS) x 11/4 (CTS)	.057	1/4
11/2	(IPS) x 11/2 (CTS)	.070	3/16
2	(IPS) x 2 (CTS)	.111	1/8

Note: For joining BlazeMaster $^\circ$ and FlowGuard Gold $^\circ$ pipe and fittings, use NIBCO $^\circ$ FP-1000 One-Step Cement.

IPS = Iron Pipe Size CTS = Copper Tube Size

BlazeMaster® FIRE SPRINKLER FITTINGS



BlazeMaster® Fire Protection Fittings – ACCESSORIES

CEMENT AND ACCESSORIES



Solvent Cement

FIG. NO.	SIZE	DESCRIPTION	LBS./CASE
50970	Quart	NIBCO FP-1000 One Step Cement	27
5097P	Pint	NIBCO FP-1000 One Step Cement	14
C5097Q	Quart	NIBCO FP-1000 One Step Cement	27
		Canada compliant label	
C5097P	Pint	NIBCO FP-1000 One Step Cement	14
		Canada compliant label	

Note: Pint can lid is the correct size dauber for 3/4" through 1-1/4" pipe and fitting assembly; quart can lid is the correct size dauber for 1-1/2" through 3" pipe and fittings.







Empty Can

FIG. NO.	SIZE	DESCRIPTION	LBS./CASE
50980	Quart	Empty Can Quart	3
5098P	Pint	Empty Can Pint	2
5098G	Gallon	Empty Can Gallon	5



Brush

FIG. NO.	SIZE	DESCRIPTION	LBS./CASE
5096	NA	Brush BP-1	11



Roller

FIG. NO.	SIZE	DESCRIPTION	LBS./CASE
5097	NA	Roller 6020	4



Dauber

FIG. NO.	SIZE	DESCRIPTION	LBS./CASE
5093S	Small	Dauber CM-75 (for pipe sizes 3/4" - 1-1/4")	2
5093L	Large	Dauber CM-150 (for pipe sizes 1-1/4" - 3")	2





BlazeMaster® Fire Protection Fittings – ACCESSORIES

CEMENT AND ACCESSORIES



Thread Sealant

FIG. NO.	SIZE	DESCRIPTION	LBS./CASE	CANS/CASE
5094	Half Pint	Thread Sealant	24.0	24
5094	Pint	Thread Sealant	24.0	12
5094	Quart	Thread Sealant	38.4	12

NOTE: Only use thread sealant that is compatible with NIBCO manufactured BlazeMaster® CPVC fittings. Thread sealants which carry the FGG /-BM-/CZ mark have been determined to be chemically compatible.



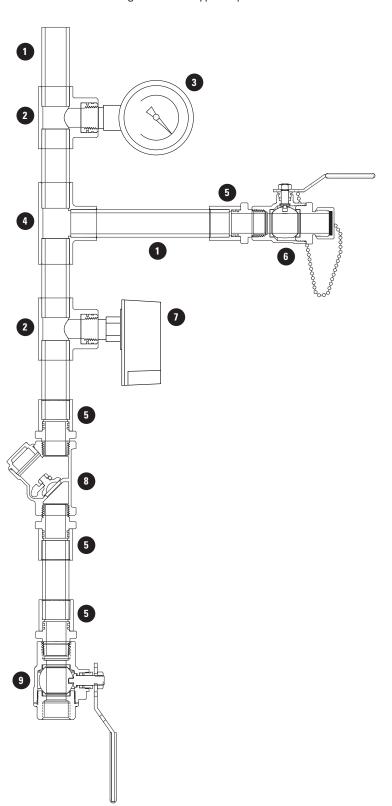
PTFE Tape

FIG. NO.	SIZE	DESCRIPTION	LBS./CASE
5099	1/2"x260"	PTFE Tape	11



Typical Residential Riser

NIBCO valves and fittings that are typically used with CPVC *BlazeMaster*® pipe.



- 1 CPVC BlazeMaster® Pipe
- 2 NIBCO #5012-S-BI
- Pressure Gauge
- 4 NIBCO #5011
- 5 NIBCO #5004-BI
- 6 NIBCO Hose End T-585-70-HC / 66-HC
- 7 Flow Switch
- 8 NIBCO Check T-480, T-480-Y, T-413-Y, TI3
- 9 NIBCO Isolation T-585-70 / 66 / UL / IC MTT-585-70, T-FP-600





Valves for Residential Fire Protection

ISOLATION VALVES

T-585-70 / 66



600 PSI CWP 150 PSI SWP 2-Piece Bronze Body Full Port Bronze or SS Stem Chrome/Nickel Plate or SS Ball Threaded Connection MSS SP-110 1/4" - 2"

KT-580-70-UL KT-585-70-UL



300 PSI Non-Shock Cold Water 2-Piece Bonze Body Full Port 1/4" - 1", Convential Port 1-1/4" - 3" Bronze Stem Chrome/Nickel Plate Ball Threaded Connection MSS SP-110, UL/FM 1/4" - 3"

MTT-585-70



600 PSI CWP 150 PSI SWP 2-Piece Bronze Body Full Port Bronze Stem. Chrome Chrome/Nickel Plate Ball Male x Female Threaded End Connection MSS SP-110 1/2" - 2"

T-FP-600A



600 PSI CWP 2-Piece Brass Body Full Port Bronze or Brass Stem Chrome/Nickel Plate Ball Threaded Connection MSS SP-110. UL 1/4" - 2"

T-685-80-LF



Lead-Free* 600 PSI CWP 2-Piece Body Full Port Copper Silicon Alloy Ball/Stem Threaded Connection MSS SP-110 1/2" - 2"

HOSE END DRAIN

T-413-Y/W



CHECK VALVES

200 PSI CWP Horizontal Swing Check Bronze Body PTFE or Buna Disc Integral Seat Threaded Connection MSS SP-80 1/2" - 2"

Lead-Free* version available as T-413-Y-LF

250 PSI CWP In-Line Lift Type Check Bronze Body PTFE or Buna Disc Integral Seat Threaded Connection 3/8" - 2"

Lead-Free* version available as T-480-Y-LF

T-480-Y

T-480

T-585-70-HC / 66-HC



600 PSI CWP Ball Valve with Cap & Chain 2-Piece Bronze Body Full Port Bronze or SS Stem Chrome Plated or SS Ball Threaded Connection MSS SP-110 1/2" - 3/4"

* Lead-Free refers to the wetted surface of pipe, fittings and fixtures in potable water systems that have a weighted average lead content <0.25%. Source: California Health & Safety Code (116875); Vermont Act 193.

NOTE: To view NIBCO's entire fire protection valve offering, visit www.nibco.com.

BlazeMaster® is a registered trademark of The Lubrizol Corporation.





Review - Do's & Don'ts

Do's

- Installation should be made only by a qualified installer or contractor in accordance with all applicable codes and requirements.
- Read and follow the installation instructions.
- Follow recommended safe work practices.
- Make certain that thread sealants, gasket lubricants, or firestop materials are compatible with CPVC.
- Keep pipe and fittings in original packaging until needed.
- Cover pipe and fittings with an opaque tarp if stored outdoors.
- Follow proper handling procedures.
- Use tools specifically designed for use with plastic pipe and fittings.
- Use the proper solvent cement and follow application instructions.
- Use a drop cloth to protect interior finishes.
- Cut the pipe ends square.
- Deburr and bevel the pipe end with a chamfering tool.
- Rotate the pipe 1/4 turn when bottoming pipe in fitting socket.
- Make certain no solvent cement is on sprinkler head and adapter threads.
- Make certain that solvent cement does not run and plug the sprinkler head orifice.
- Follow the manufacturer's recommended cure times prior to pressure testing.
- Fill lines slowly and only at a proper pressure.
- Bleed the air from the system prior to pressure testing.
- Support sprinkler head properly to prevent lift up of the head through the ceiling when activated.
- Keep threaded rod within 1/16" of the pipe or use a surge arrestor.
- Install NIBCO® BlazeMaster® CPVC Fire Sprinkler Products in wet systems only.
- Use only insulation and/or glycerin and water solutions for freeze protection.
- Allow for movement due to expansion and contraction.
- Ensure installers have been properly trained per the NIBCO
 BlazeMaster® CPVC Fire Sprinkler System Installation and Design Manual and renew your training every three years at a minimum.

Don'ts

- · Do not use edible oils as a gasket lubricant.
- Do not use petroleum or solvent-based sealants, lubricants, or fire stop materials.
- Do not use any glycol-based solutions as an anti-freeze.
- Do not contaminate the CPVC system with cutting oils or compressor oils.
- Do not mix glycerin and water solutions in contaminated containers.
- Do not use solvent cement that exceeds its shelf life or has become discolored or jellied.
- Do not allow solvent cement to plug the sprinkler head orifice.
- Do not connect rigid metal couplers to CPVC grooved adapters.
- Do not thread or groove CPVC pipe.
- Do not use solvent cement near sources of heat, open flame, or when smoking.
- Do not pressure test with air.
- Do not pressure test until recommended cure times are met.
- Do not exceed proper pressure for testing.
- Do not use ratchet cutters below 50°F.
- Do not use CPVC pipe that has been stored outdoors, unprotected and is faded in color.
- Do not allow threaded rod to come in contact with the pipe.
- Do not install NIBCO **BlazeMaster**® CPVC Fire Sprinkler Products in cold weather without allowing for expansion.
- Do not install NIBCO BlazeMaster® CPVC Fire Sprinkler Products in dry systems.
- Do not allow puddling of cement in fittings and pipe.
- Do not use dull or broken cutting tool blades when cutting pipe.





CPVC Cross Reference Sheet

STANDARD FITTINGS

Y ()
YCO i. No.
0160
0161
0162
0163
0164
0200
0202
0201
0205
0204
0203
0209
0208
0207
0206
0211
0213
0214
0215
0212
0210
N/A
0100
0101
0102
0103
0104
0105
0106
0075
0076
0077
0078
0079
0080
0081
0220
N/A
0009
0010
0010
0011
3

STANDARD FITTINGS

	NIBCO FIG. NO.	SIZE	SPEARS FIG. NO.	TYCO FIG. NO.
· ·	5035	2"	4220-020	80013
CROSSES	5035	2-1/2"	4220-025	80014
308	5035	3"	4220-030	80008
ਠ	5035-R	1"x3/4"x1"x3/4"	4220-131	80015
	5006	3/4"	4217-007	80050
	5006	1"	4217-010	80051
	5006	1-1/4"	4217-012	80052
	5006	1-1/2"	4217-015	80053
	5006	2"	4217-020	80054
(0	5006	2-1/2"	4217-025	80055
ELBOWS	5006	3"	4217-030	80056
LBC	5007	3/4"	4206-007	80025
ш	5007	1"	4206-010	80026
	5007	1-1/4"	4206-012	80027
	5007	1-1/2"	4206-015	80028
	5007	2"	4206-020	80039
	5007	2-1/2"	4206-025	80030
	5007	3"	4206-030	80031
	5007-R	1"x3/4"	4206-131	80032
	5019-H	3/4"	4253-007	N/A
	5019-H	1"	4253-010	N/A
	5019-H	1-1/4"	4253-012	N/A
	5019-H	1-1/2"	4253-015	N/A
	5019-H	2"	4253-020	N/A
	5019-H	2-1/2"	4253-025	N/A
S	5019-H	3"	4253-030	N/A
FLANGES	5051-A	3"	4254-030	N/A
_₹.	5051-2-A	3"	4256-030	N/A
ш.	5051-H	3/4"	4251-007	N/A
	5051-H	1"	4251-010	N/A
	5051-H	1-1/4"	4251-012	N/A
	5051-H	1-1/2"	4251-015	N/A
	5051-H	2"	4251-020	N/A
	5051-H	2-1/2"	4251-025	N/A
	5051-H	3"	N/A	N/A
	5011	3/4"	4201-007	8000
	5011	1"	4201-010	8001
	5011	1-1/4"	4201-012	8002
	5011	1-1/2" 2"	4201-015	8003
TEES	5011		4201-020	80004
Ε.	5011	2-1/2"	4201-025	8005
	5011 F011 B	3"	4201-030	80006
	5011-R	3/4"x3/4"x1"	4201-102	80132
-	5011-R	1"x1"x3/4"	4201-131	80260
	5011-R	1"x3/4"x1"	4201-126	80134





CPVC Cross Reference Sheet

STANDARD FITTINGS

<u> </u>	/ 1110/11			
	NIBCO FIG. NO.	SIZE	SPEARS FIG. NO.	TYCO FIG. NO.
	5011-R	1"x3/4"x3/4"	4201-125	80133
	5011-R	1-1/4"x1-1/4"x1"	4201-168	80262
	5011-R	1-1/4"x1-1/4"x3/4"	4201-167	80261
	5011-R	1-1/4"x1"x1-1/4"	4201-159	80137
	5011-R	1-1/4"x1"x1"	4201-158	80136
	5011-R	1-1/4"x1"x3/4"	4201-157	80135
	5011-R	1-1/4"x1-1/4"x1-1/2"	4201-169	80138
	5011-R	1-1/2"x1-1/2"x1-1/4"	4201-212	80275
	5011-R	1-1/2"x1-1/2"x1"	4201-211	80264
	5011-R	1-1/2"x1-1/2"x3/4"	4201-210	80263
"	5011-R	1-1/2"x1-1/4"x1"	4201-202	80140
Ä	5011-R	1-1/2"x1-1/4"x3/4"	4201-201	80140
_	5011-R	1-1/2"x1-1/2"x2"	4201-213	N/A
	5011-R	2"x2"x1-1/2"	4201-251	80274
	5011-R	2"x2"x1-1/4"	4201-250	80267
	5011-R	2"x2"x1"	4201-249	80266
	5011-R	2"x2"x3/4"	4201-248	80265
	5011-R	2-1/2"x2-1/2"x2"	4201-292	80276
	5011-R	2-1/2"x2-1/2"x1-1/2"	4201-291	80273
	5011-R	2-1/2"x2-1/2"x1-1/4"	4201-290	80272
	5011-R	2-1/2"x2-1/2"x1"	4201-289	80271
	5011-R	3"x3"x2-1/2"	4201-339	80269
	5011-R	3"x3"x2"	4201-338	80268
	5011-R	3"x3"x1-1/2"	4201-337	80270
	5033-E	3/4"	4257-007	N/A
NS	5033-E	1"	4257-010	N/A
SNOINO	5033-E	1-1/4"	4257-012	N/A
	5033-E	1-1/2"	4257-015	N/A
	5033-E	2"	4257-020	N/A

THREADED FITTINGS

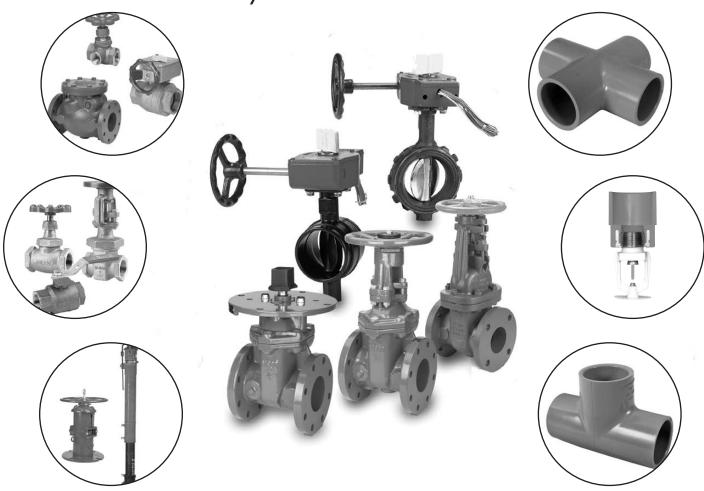
	NIBCO		SPEARS	TYCO
	FIG. NO.	SIZE	FIG. NO.	FIG. NO.
-	5003-BI	3/4"	4235-007	80142
	5003-BI	1"	4235-010	80145
	5003-BI	1-1/4"	4235-012	80146
	5003-BI	1-1/2"	4235-015	80147
	5003-BI	2"	4235-020	80148
	5003-2-BI	3/4"	4278-007	N/A
RS	5003-2-BI	1"	4278-010	N/A
ADAPTERS	5003-S-BI	3/4"x1/2"	4235-101	80175E or 80175W
DAI.	5003-S-BI	1"x1/2"	4235-130	80176E or 80175W
¥	5003-S-BI	1"x3/4"	4235-131	80179
	5003-2-S-BI	3/4"x1/2"	4238-101	N/A
-	5003-2-S-BI	1"x1/2"	4238-130	N/A
•	5003-S-BT	3/4"x1/2"	N/A	N/A
	5003-S-BT	1"x1/2"	N/A	N/A
-	5003-BI-BSP	1"	N/A	N/A
-	5003-BI-BSP	1-1/4"	N/A	N/A
	5003-BI-BSP	1-1/2"	N/A	N/A
	5003-BI-BSP	2"	N/A	N/A
-	5004-BI	3/4"	N/A	80157
-	5004-BI	1"	N/A	80158
-	5004-BI	1-1/4"	N/A	N/A
-	5004-BI	1-1/2"	N/A	N/A
-	5004-BI	2"	N/A	N/A
S				
SSE	5035-3-S-BI-S	1"x1"x1/2"x1/2"	N/A	80462
CROSSES	5035-3-S-BI-L	1"x1"x1/2"x1/2"	N/A	80463
	5007-3-S-BI	3/4"x1/2"	4207-101	80199
ELBOWS	5007-3-S-BI	1"x1/2"	4207-130	80198
B0\	5007-3-S-BI	1"x3/4"	4207-131	N/A
급 .	5007-3-S-BI	1-1/4"x1/2"	4207-166	N/A
	5011-3-3-S-BI-S		N/A	80460
-	5011-3-3-S-BI-L		N/A	80459
-	5012-S-BI	1"	4202-010	N/A
-	5012-S-BI	3/4"x3/4"x1/2"	4202-010	80250
-	5012-3-BI	1"x3/4"x1/2"	4202-101	N/A
-	5012-N-3-BI		4202-124	80251
ES		1"x1"x1/2"		
=	5012-R-S-BI	1"x1/2"x1"	4203-122	N/A
-	5012-R-S-BI	1-1/4"x1"x1/2"	4202-156	80256
-	5012-S-BI	1-1/4"x1-1/4"x1/2"	4202-166	80252
	5012-R-S-BI	1-1/2"x1-1/4"x1/2"	4202-199	80257
-	5012-S-BI	1-1/2"x1-1/2"x1/2"	4202-209	80254
	5012-S-BI	2"x2"x1/2"	4202-247	80253
	5012-R-S-BI	2"x1-1/2"x1/2"	4202-237	80258
TEST PLUG	450-005	1/2"	4250-005	N/A





NIBCO® Fire Protection Expertise

you can count on!



NIBCO represents a tradition of quality, service, and highly specified valves for the fire protection market. We offer a winning combination of fire protection solutions that meet industry standards including UL, ULC, FMRC and NYC.



NOTES



NOTES



NIBCO® BlazeMaster® Warranty

NIBCO INC. LIMITED WARRANTY

Applicable to NIBCO INC. CPVC Fire Protection Plastic Fittings

NIBCO INC. warrants each NIBCO® BlazeMaster® Fire Protection CPVC plastic fitting to be free from defects in materials and workmanship under normal use and service for a period of ten (10) years from date of purchase.

In the event any defect occurs which the owner believes is covered by this warranty, the owner should immediately contact NIBCO Technical Services, either in writing or by telephone at 1.888.446.4226 or 1.574.295.3000. The owner will be instructed to return said product, at the owner's expense, to NIBCO INC., or an authorized representative for inspection. In the event said inspection discloses to the satisfaction of NIBCO INC. that said fitting or valve is defective, a replacement shall be mailed free of charge to the owner, and NIBCO INC. shall further pay the installing contractor the sum of ten (\$10.00) dollars to apply on the cost of installation of said replacement fitting.

TO THE EXTENT PERMITTED BY LAW, THIS WARRANTY SPECIFICALLY EXCLUDES INCIDENTAL AND CONSEQUENTIAL DAMAGES OF EVERY TYPE AND DESCRIPTION RESULTING FROM ANY CLAIMED DEFECT IN MATERIAL OR WORKMANSHIP, INCLUDING BUT NOT LIMITED TO, PERSONAL INJURIES AND PROPERTY DAMAGES.

Some states or countries do not allow the exclusion or limitation of incidental or consequential damages so these limitations may not apply to you.

TO THE EXTENT PERMITTED BY LAW, IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE ARE LIMITED IN DURATION.

This warranty gives you specific legal rights, and you may also have other rights which vary from state to state and country to country.



BlazeMaster® is a registered trademark of The Lubrizol Corporation.

How to Order

State quantity, figure number and size for each valve or fitting you wish to order. See individual catalog pages for specific or special product designations.

HOW MANY TO ORDER

NIBCO[®] valves and fittings are decimal packed for your convenience in handling, shipping and stock-keeping. Number in master carton varies with item.

POLICY ON RETURNS TO FACTORY

No NIBCO valves and fittings are to be returned without prior written agreement. Transportation must be prepaid. A 20% charge will be made to cover cost of rehandling and reinspection.

TECHNICAL ASSISTANCE

Engineers, contractors, wholesalers or manufacturers may obtain special or technical assistance from any factory representative of NIBCO. Write, fax or phone.

NIBCO INC. World Headquarters 1516 Middlebury Street Elkhart, IN 46516-4740 USA

PH: 1.574.295.3000 or 1.888.446.4226 FAX: 1.574.295.3307 or 1.888.336.4226

To the best of our knowledge, the information contained in this publication is accurate. However, NIBCO does not assume any liability whatsoever for the accuracy or completeness of such information. Final determinations of the suitability of any information or product for the use to be contemplated is the sole responsibility of the user. The manner of that use, and whether there is any infringement of patents, is also the sole responsibility of the user.

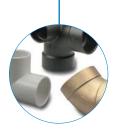
new age of ess, and a new tt NIBCO. From rt, Indiana to Poland, and s beyond, ompany has rated manufacturing, oution, and networked nunications to provide miless source of pation and service. 24

It's a new age of business, and a new way at NIBCO. From Elkhart, Indiana to Lodz, Poland, and points beyond, our company has integrated manufacturing, distribution, and networked communications to provide a seamless source of information and service. 24 hours a day, 7 days a week. But this integration hasn't happened overnight. It's been part of a long-term strategic process that has pushed us to reconsider every aspect of our business. The result? We're a vertically integrated manufacturer with the products and systems in place to deliver low cost and high quality. NIBCO® products are manufactured under a Quality Management System conforming to the current revision of ISO-9001 International Standards, We know the flow control industry is only going to get more demanding, and we are more than ready. We will continue to lead. That's what NIBCO is all about.



NIBCO® PEX Piping Systems • NIBCO® Press System®

FITTINGS



Wrot and cast copper pressure and drainage fittings • Cast copper alloy flanges

- Wrot and cast press fittings
 ABS and PVC DVW fittings
 Schedule 40 PVC pressure fittings
 CPVC CTS fittings
 CPVC CTS-to-metal transition fittings
- Schedule 80 PVC and CPVC systems CPVC metric piping systems
- CPVC BlazeMaster® fire protection fittings
 Lead-Free* fittings

BlazeMaster® is a registered trademark of The Lubrizol Corporation *Weighted average lead content ≤0.25%

VALVES & ACTUATION

Pressure-rated bronze, iron and alloy-iron gate, globe and check valves • Pressure-rated bronze ball valves • Boiler specialty valves • Commercial and industrial butterfly valves • Circuit balancing valves • Carbon and stainless steel ball valves • ANSI flanged steel ball valves • Pneumatic and electric actuators and controls

• Grooved ball and butterfly valves • High performance butterfly valves • UL/FM fire protection valves • MSS specification valves • Bronze specialty valves • Low pressure gate, globe, check and ball valves • Frostproof sillcocks • Quarter-turn supply stops • Quarter-turn low pressure valves • PVC ball valves • CPVC CTS ball valves • Just Right® recirculating valves • Bronze & Iron Y-Strainers

Lead-Free* valves

*Weighted average lead content ≤0.25%



CHEMTROL®



Thermoplastic pipe, valves and fittings in PVC, Corzan® CPVC, polypropylene and PVDF Kynar® • Pneumatic and electric actuation systems

Corzan® is a registered trademark of The Lubrizol Corporation. • Kynar® is a registered trademark of Arkema Inc.

eNIBCO

EDI-Electronic Data Interchange • VMI-Vendor Managed Inventory

• NIBCO.com • NIBCOpartner.com





NIBCO INC.

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